

### 5.3 Lubrificazione e posizioni di montaggio

I riduttori a vite senza fine combinati sono forniti completi di lubrificante sintetico.

Si raccomanda di precisare sempre in fase di ordine la forma costruttiva e la posizione di lavoro desiderata.

### 5.3 Lubrication and mounting position

Combined worm gearboxes are supplied with synthetic lubricant.

Always specify the version and the mounting position when ordering.

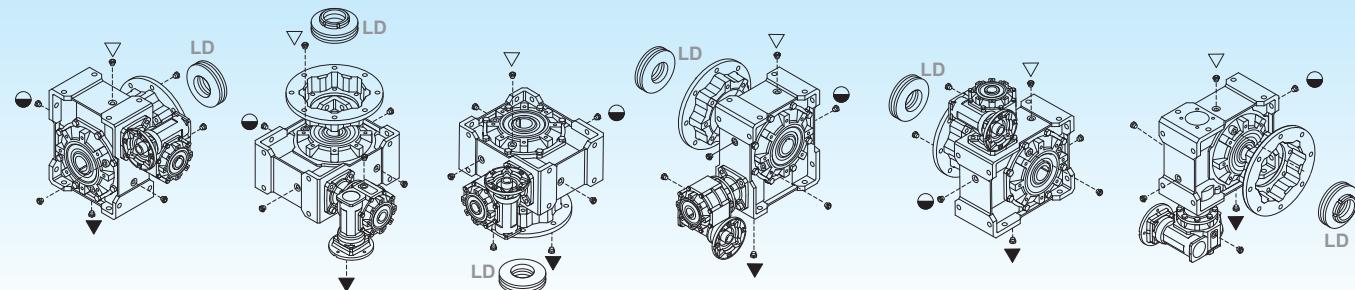
### 5.3 Schmierung und Einbaulage

Kombinierte Schneckengetriebe werden mit synthetischem Schmiermittel geliefert.

Im Auftrag sind immer Einbaulage und Bauform anzugeben.

**F** (b, d, f, h, k, m, o, q)

**P** (a, b, c, d, i, k, l, m)



**B3**

**B6**

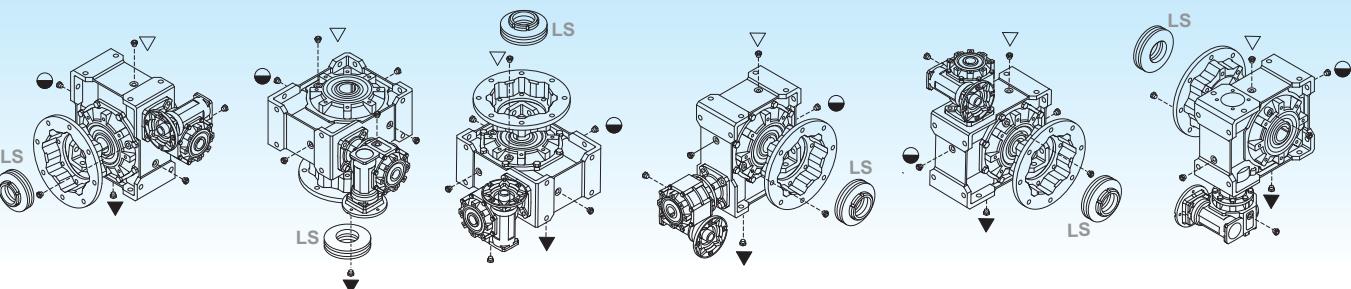
**B7**

**B8**

**V5**

**V6**

**F** (a, c, e, g, i, l, n, p)



**B3**

**B6**

**B7**

**B8**

**V5**

**V6**

Carico e sfiato / Filling and breather

Einfüll und Entlüftung

Livello / Level / Ölstand

Scarico / Drain / Ablass

Nei corpi in alluminio 30, 40, 50, 63, 75 è presente un solo tappo di riempimento olio.

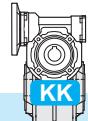
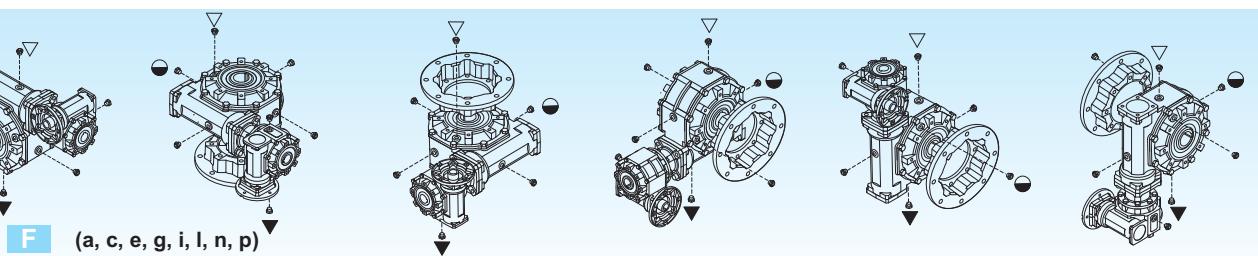
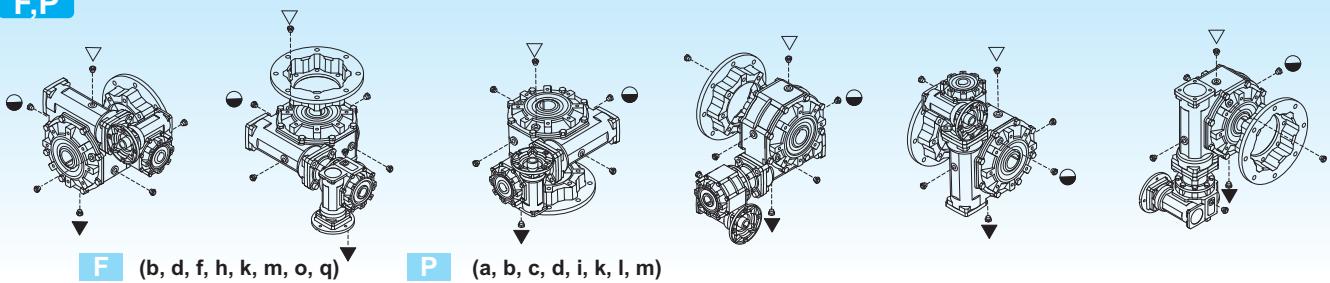
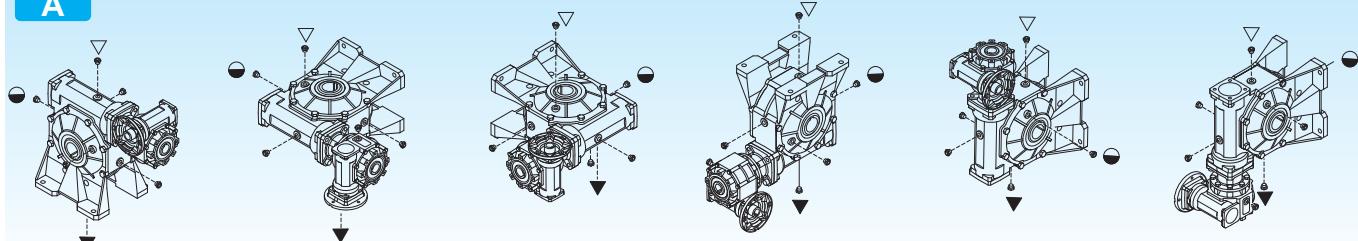
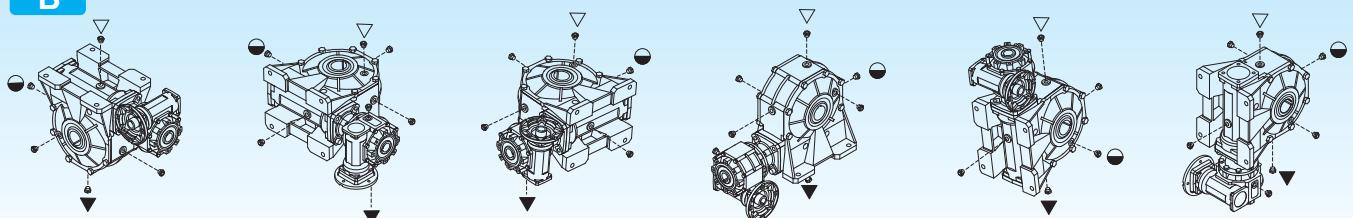
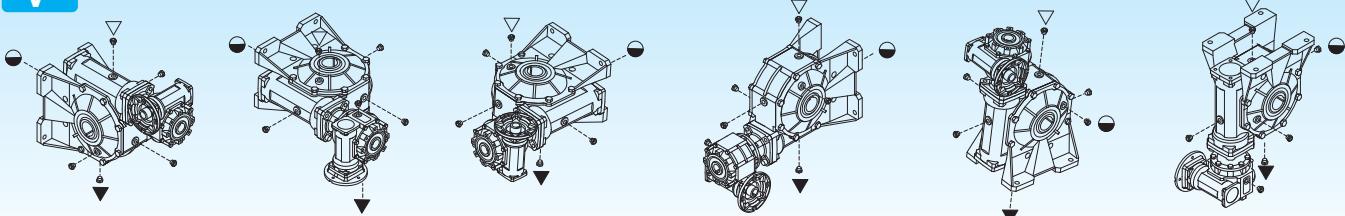
30, 40, 50, 63 and 75 aluminium housings have one oil filling plug only.

30, 40, 50, 63 und 75 Aluminiumgehäuse verfügen über 1 Einfüllschraube.

Posizioni di montaggio Mounting positions	Q.tà olio / Oil quantity / Schmiermittelmenge [lt]										
	XXA - XXC - KXC - XXF										
	30/30	30/40	30/50	30/63	40/63	40/75	40/90	50/75	50/90	50/110	63/110
<b>B3</b>	IN	0.015				0.04			0.08		0.16
	OUT	0.015	0.04	0.08	0.16	0.16	0.26	1.1	0.26	1.1	2.2
<b>B6</b>	IN	0.015				0.04			0.08		0.16
	OUT	0.015	0.04	0.08	0.16	0.16	0.26	0.9	0.26	0.9	1.8
<b>B7</b>	IN	0.015				0.04			0.08		0.16
	OUT	0.015	0.04	0.08	0.16	0.16	0.26	0.9	0.26	0.9	1.8
<b>B8</b>	IN	0.015				0.04			0.08		0.16
	OUT	0.015	0.04	0.08	0.16	0.16	0.26	0.8	0.26	0.8	1.6
<b>V5</b>	IN	0.015				0.04			0.08		0.16
	OUT	0.015	0.04	0.08	0.16	0.16	0.26	1.2	0.26	1.2	2.4
<b>V6</b>	IN	0.015				0.04			0.08		0.16
	OUT	0.015	0.04	0.08	0.16	0.16	0.26	1.2	0.26	1.2	2.4

**IN** = Riduttore entrata / Gearbox at input / Getriebe am Antrieb

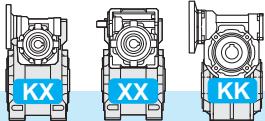
**OUT** = Riduttore uscita / Gearbox at output / Getriebe am Abtrieb


**F,P**

**A**

**B**

**V**

**B3**
**B6**
**B7**
**B8**
**V5**
**V6**

Posizioni di montaggio Mounting positions Einbaulage		Q.tà olio / Oil quantity / Schmiermittelmenge [lt]										
		Combinato tipo : <b>KKC</b>										
		30/30	30/40	30/50	30/63	40/63	40/75	40/90	50/75	50/90	50/110	63/110
<b>B3</b>	<b>IN</b>	0.015				0.04				0.08		0.16
	<b>OUT</b>	0.015	0.04	0.08	0.16	0.16	0.26	1.1	0.26	1.1	2.4	2.4
<b>B6</b>	<b>IN</b>	0.015				0.04				0.08		0.16
	<b>OUT</b>	0.015	0.04	0.08	0.16	0.16	0.26	0.9	0.26	0.9	2	2
<b>B7</b>	<b>IN</b>	0.015				0.04				0.08		0.16
	<b>OUT</b>	0.015	0.04	0.08	0.16	0.16	0.26	0.9	0.26	0.9	2	2
<b>B8</b>	<b>IN</b>	0.015				0.04				0.08		0.16
	<b>OUT</b>	0.015	0.04	0.08	0.16	0.16	0.26	1.3	0.26	1.3	2.38	2.8
<b>V5</b>	<b>IN</b>	0.015				0.04				0.08		0.16
	<b>OUT</b>	0.015	0.04	0.08	0.16	0.16	0.26	1.2	0.26	1.2	2.7	2.7
<b>V6</b>	<b>IN</b>	0.015				0.04				0.08		0.16
	<b>OUT</b>	0.015	0.04	0.08	0.16	0.16	0.26	1.2	0.26	1.2	2.7	2.7

**IN** = Riduttore entrata / Gearbox at input / Getriebe am Antrieb

**OUT** = Riduttore uscita / Gearbox at output / Getriebe am Abtrieb



Posizione morsettiera

Terminal board position

Lage der Klemmenkarte

<b>B3</b> 	<b>B6</b> 	<b>B7</b> 
<b>B8</b> 	<b>V5</b> 	<b>V6</b> 

Specificare sempre in fase di ordinazione la posizione di montaggio e la forma costruttiva.

Specify the version and the mounting position when ordering.

Bei der Bestellung immer die gewünschte Montageposition und Bauform angeben.